

since
1985

RUIAN HUALIANG MACHINERY CO., LTD.
(FORMERLY JIANDA)

瑞安市华亮机械有限公司(原建达)

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注:由于产品不断改进, 机器外形及技术参数如有更改, 恕不另行通知。同时可以为客户定制不同层次规格的机组。
Note: as the products are developing day by day, the technical data are subject to change without notice.
Different size model can be custom-made.

H LGP 华亮
HUALIANG MACHINERY

**Provide You With Excellent
Plastic Packaging Equipment Solutions**

为您提供优秀的塑料制品包装设备解决方案

RUIAN HUALIANG MACHINERY CO., LTD.(FORMERLY JIANDA)



Provide you with excellent bubble film & stretch film equipment solutions
为您提供优秀的气泡膜/缠绕膜设备解决方案



PROFESSIONAL
MANUFACTURER OF
PLASTIC PACKAGING EQUIPMENT
塑料制品包装设备专业制造商



瑞安华亮机械公司原为浙江建达机械有限公司，作为温州第一家生产气泡膜机器的厂家，目前致力于研发与制造气泡膜设备，缠绕膜设备等塑料机械。原公司主要从事淋膜机与气泡膜机两类产品生产，为了增强生产的专业性，特将淋膜机生产与气泡膜机生产分开进行管理，由瑞安华亮机械公司承接气泡膜机器相关业务，其充分继承了浙江建达机械公司36年来坚实的产业基础，将生产资源集中投入到气泡膜设备，缠绕膜设备等塑料机械，其在产品全链条方面更具备专业性。

Rui'an Hualiang Machinery Co., Ltd. was formerly known as Zhejiang Jianda Machinery Co., Ltd. As the first manufacturer of bubble film machines in Wenzhou, at present, we are committed to developing and manufacturing bubble film equipment, winding film equipment and other plastic machinery. The original company mainly engaged in the production of coating machines and bubble film machines. In order to enhance the professionalism of production, the production of coating machines and bubble film machines are managed separately. Rui'an Hualiang Machinery Co., Ltd. is responsible for the business related to bubble film machines, fully inheriting the solid industrial foundation of Zhejiang Jianda Machinery Co., Ltd. for 36 years, and concentrating production resources into the bubble film industry, stretch film machine industry, making it more professional in the entire product chain.



PIONEER'S PHILOSOPHY

开拓者的理念

瑞安华亮机械公司贯彻精益求精的态度，持续进行产品研发，使气泡膜机器和缠绕膜机器的性能不断提升。公司始终坚持“质量为先”的发展理念，深耕产品技术开发，更加注重产品性能，始终坚持“用产品说话”的原则，受到了广大用户的好评，目前产品的销量不仅在国内畅销，甚至远销国外。

Rui'an Hualiang Machinery Co., Ltd. implements a rigorous and excellence-seeking attitude, continuously conducts product research and development, and continuously improves the performance of bubble film machines and stretch film machine. The company always adheres to the development philosophy of "quality first", deeply cultivates product technology development, pays more attention to product performance, and always adheres to the principle of "let products speak", which has been praised by a large number of users. Currently, the company's products are not only popular in the domestic market but also exported overseas.



PRODUCT APPLICATION

产品应用

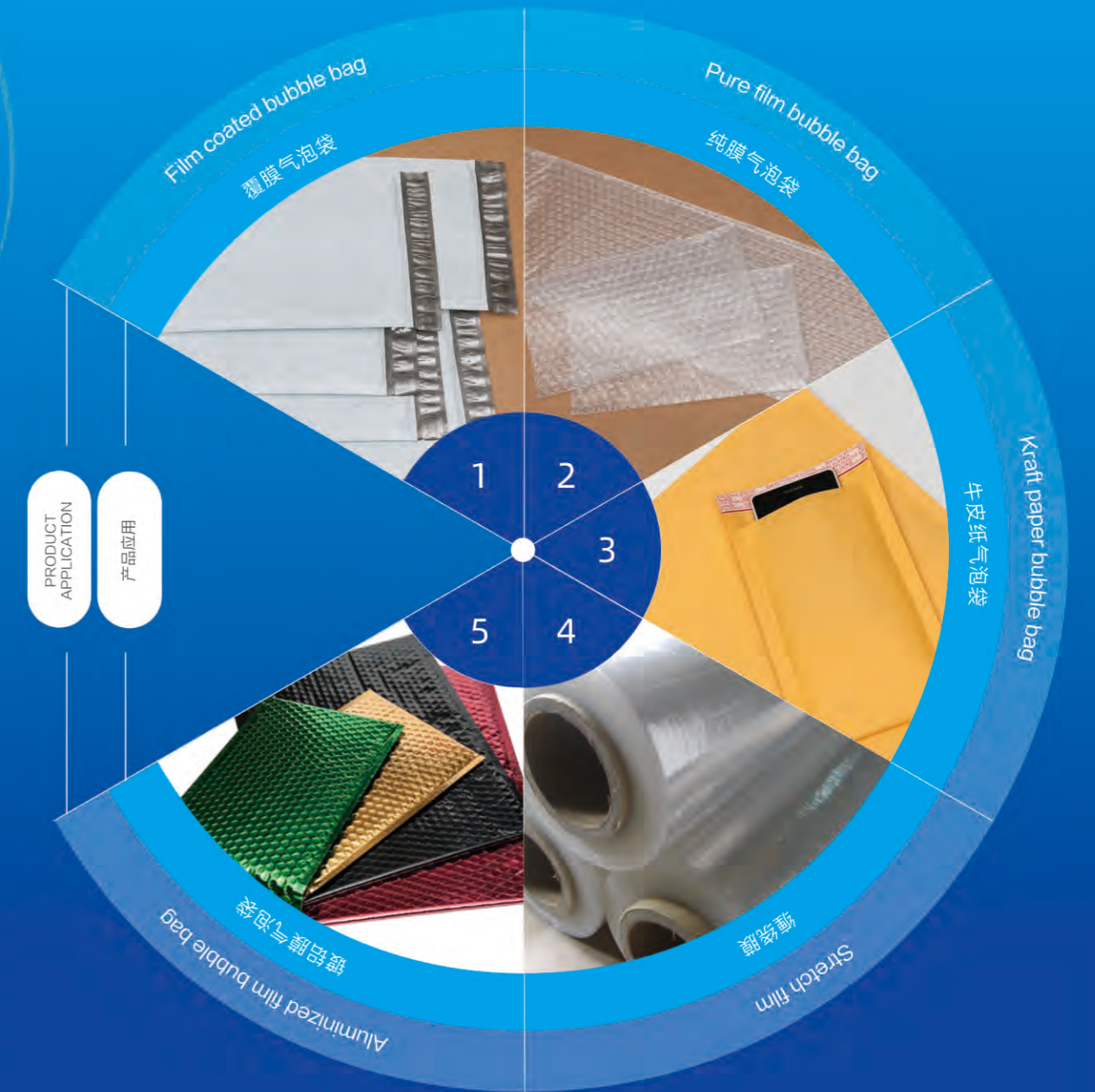
5 应用领域

APPLICATION AREA

气泡膜广泛用于电子、仪表、陶瓷、工艺品、家用电器，自行车，厨房、家具和漆制品、玻璃制品及精密仪器等抗震性缓冲包装。Air bubble film is widely used in electronics, instruments, ceramics, crafts, household appliances, since the car line, kitchen, furniture and paint products, glass products and precision instruments and other shock-resistant cushioning packaging.

缠绕膜，普遍适用出口贸易、食品工业、造纸工业艺术品、玻璃陶瓷、期刊杂志、电子设备、化工原材料等商品的集装箱化包装。

Stretch film, is commonly used for containerized packaging of commodities in export trade, food industry, paper industry artwork, glass ceramics, periodicals and magazines, electronic equipment, chemical raw materials, etc.



PIONEER'S PHILOSOPHY

进取者的成长

华亮大事记

1985

我们还是乡镇企业，承包了一些政府基建工程，慢慢壮大，并初具规模。In 1985, as a township enterprise, we contracted some government infrastructure projects, which grew slowly and took shape.

1985

由乡镇企业转制为民营企业，开始涉足塑料机械生产，第一台设备是塑料造粒机。

In 1987, it was transformed from a township enterprise into a private enterprise and began to engage in the production of plastic machinery. The first equipment was plastic granulator.

1989

开始生产拉丝机，更名为瑞安市隆山塑料设备厂。

In 1989, it began to produce wire drawing machines and renamed Ruian Longshan Plastic Equipment Factory.

1992

搬迁到占地面积1300平方米的新厂区，建筑面积1500平方米，更名为瑞安市建达机械厂。同年，我们开始生产淋膜复合机和塑料片材机。

In 1992, it moved to a new plant area of 1,300 square meters, with a building area of 1,500 square meters, and was renamed Ruian Jianda Machinery Factory. In the same year, we began to produce laminating machines and plastic sheet machines.

1997

气泡膜机的市场需求逐渐增加，我们的业务也随之开始繁荣起来。根据需求推出复合气泡膜机，由原来的2层气泡膜升级为生产5层气泡膜，以及出色的防震性能。

In 1997, the market demand for bubble film machines gradually increased, and our business began to prosper. According to the demand, the composite bubble film machine is launched, which is upgraded from the original 2 layers to 5 layers bubble film, and has excellent shockproof performance.

2001

工厂第二次搬迁，占地面积4000平方米，产量相应翻番。

In 2001, the factory was relocated for the second time, covering an area of 4000 square meters, and the output doubled accordingly.

2004

因拆除旧厂房，我厂第三次搬迁，占地面积6000平方米。产量也随着市场需求持续增加，其中气泡膜机销量尤为突出。

In 2004, due to the demolition of the old plant, our factory was relocated for the third time, covering an area of 6,000 square meters. The output also continues to increase with the market demand, especially the sales of bubble film machine.

2006

先后开发珍珠棉发泡膜机、缠绕膜机，销量稳定。同年购地15000平方米，开始建设新厂房。从此我们进入了高速发展时期。

In 2006, we successively developed epe foam machine and stretch film machine, with stable sales. In the same year, we purchased 15,000 square meters of land and began to build new factories. Since then, we have entered a period of rapid development.

2008

我们的产品已销往六大洲50多个国家。同年搬迁至瑞安经济开发区新厂区，并正式更名为浙江建达机械有限公司，这是我们第四次搬迁。

In 2008, our products have been sold to more than 50 countries on six continents. In the same year, we moved to the new plant area of Ruian Economic Development Zone and officially changed its name to Zhejiang Jianda Machinery Co., Ltd. This is our fourth move.

2009

我们保持高速发展势头，跟随绍兴政府在瑞安的招商引资，在浙江绍兴成立了分公司——绍兴博洲机械有限公司。同年，我们开始参加中国国际橡塑展，此后每年都参加。

In 2009, we maintained the momentum of rapid development. Following the investment attraction of the Shaoxing government in Ruian, we established a branch in Shaoxing, Zhejiang Province - Shaoxing Bozhou Machinery Co. Ltd. In the same year, we began to participate in China International Rubber and Plastic Exhibition, and have participated in it every year since then.

2017

气泡膜机实际生产线速度再次突破，达到45m/min。

In 2017, the actual production line speed of bubble film machine broke through again, reaching 45m/min.

2022

为了公司更好的发展，华亮机械孕育而生，专注于高速气泡膜机、高速缠绕膜机的专项研发与推广。

In December 2022, for the better development of the company, Hualiang Machinery was born, focusing on the special research and development and promotion of high-speed bubble film machine and high-speed stretch film machine.

2023

启动无塑涂层设备项目，敬请期待。

In January 2023, the non-plastic coating equipment project will be launched. Please look forward to it.

1985-2023 HUALIANG EVENTS

Compound Polyethylene Air Bubble Film Making Machine

聚乙烯复合气泡(垫)膜机组



设备特点 Equipment Features

本机主要由挤出机、真空气泡成型机构、点断机构、收废机构、裁切机构、收卷机构、电气控制系统七大主要部件组成，实现原料从加料口加入，直至成品收卷自动控制的机电一体化产品。

This machine is composed of extruder, air bubble forming device, perforation device, edge trimmed film collecting device, cutting device, winding device, cabinet control system.

适用材料 Applicable materials

本机适用LDPE与LLDPE的塑料粒子。生产的制品可替代纸质信封袋和纸塑复合包装袋，具有环保、防水、抗震等优良性能。

This machine uses LDPE,LLDPE granule material to produce air bubble film,which widely used as post parcel packing, precise instruments packing, furniture packing etc.

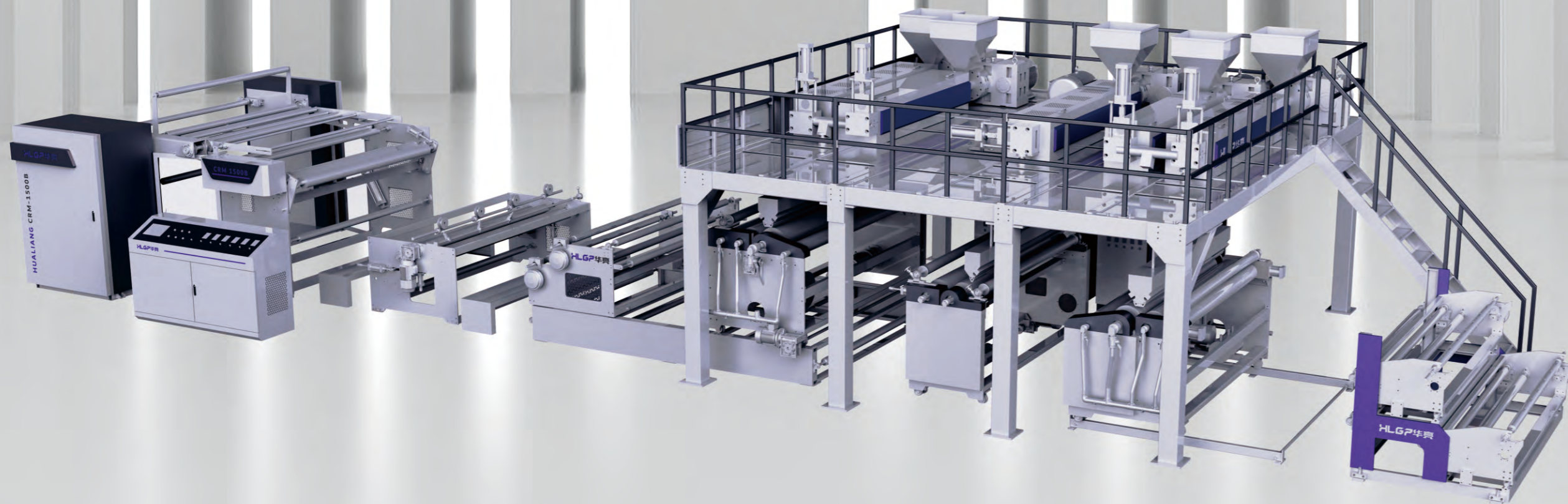
主要技术参数 Main Technical Parameters

型号	Model	HLFPE-1600	HLFPE-2000	HLFPE-3000
主挤出机螺杆直径	Main screw dia	Φ70-60mm	Φ80-70mm	Φ90-80mm
副挤出机螺杆直径	Minor screw dia	Φ60mm	Φ70mm	Φ80mm
产品宽度	Finished film width	1600mm	2000mm	3000mm
产量	Output	180kg/hr	230kg/hr	280kg/hr
主挤出机电机	Main extruder motor	22-15kw	30-22kw	45-37kw
副挤出机电机	Sub-extruder motor	15kw	22kw	37kw
总功率	Total power	156kw	210kw	300kw
长径比	L/D	34:1	34:1	34:1
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)		
重量	Weight	9000kg	10000kg	14000kg
外形尺寸	Overall dimension(LxWxH)mm	12000x4800x3200	12000x5100x3200	12000x5500x3200

注:本公司所有设备的水、气、电外接需用户自配
Note: All equipments supplied by my company are not include attached unit (water, air, electricity)

Seven Layers Air Bubble Film Machine (5-Extruders)

七层复合气泡膜机 (5螺杆)



设备特点 Equipment Features

该机组采用一次成型工艺，生产效益高，制品质量好。机器结构设计科学合理，运行平衡可靠，操作维修方便。

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance.

适用材料 Applicable materials

聚乙烯气垫膜（又称聚乙烯气泡膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一种包装材料，不仅具有良好的减震性、抗冲击性、热合性，还有耐腐蚀、透明度好等优点，广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite poly-ethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

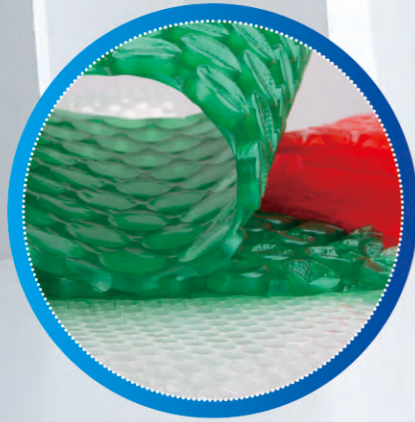
主要技术参数 Main Technical Parameters

型号	Model	HLFPE-1600	HLFPE-2000	HLFPE-3000
螺杆直径	Screw diameter	Φ75mm/Φ65mm Φ55mm Φ75mm/Φ65mm	Φ85mm/Φ75mm Φ65mm Φ85mm/Φ75mm	Φ95mm/Φ85mm Φ80mm Φ95mm/Φ85mm
长径比	L/D	34:1	34:1	34:1
产量	Output	350Kg/hr	450Kg/hr	500Kg/hr
挤出机电机	Extruder motor	30KW/22KW 15KW 30KW/22KW	37KW/30KW 22KW 37KW/30KW	45KW/37KW 30KW 45KW/37KW
速度	Speed	25m/min	25m/min	25m/min
重量	Weight	18000KG	20000KG	23000KG

注：本公司所有设备的水、气、电外接需用户自配
Note: All equipments supplied by my company are not include attached unit (water, air, electricity)

Polyethylene Air Bubble Film Making Machine

聚乙烯气垫膜机组



设备特点 Equipment Features

该机组采用一次成型工艺，生产效益高，制品质量好。机器结构设计科学合理，运行平衡可靠，操作维修方便。

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance.

适用材料 Applicable materials

聚乙烯气垫膜（又称聚乙烯气泡膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一种包装材料，不仅具有良好的减震性、抗冲击性、热合性，还有耐腐蚀、透明度好等优点，广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite poly-ethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

主要技术参数 Main Technical Parameters

型号	Model	HLPE-1200	HLPE-1600	HLPE-2000
螺杆直径	Screw diameter	Φ70mm	Φ80mm	Φ90mm
产品宽度	Film width	1200mm	1600mm	2000mm
产量	Output	80kg/hr	120kg/hr	150kg/hr
挤出机电机	Extruder motor	22kw	30kw	45kw
总功率	Power	66kw	86kw	125kw
长径比	L/D	34:1	34:1	34:1
电源	Power supply	380/3/4/50 (Volt/Ph/Line/Hz)		
重量	Weight	5000kg	6000kg	7000kg
外形尺寸	Overall Dimension (LxWxH)mm	9300x2900x2500	9600x3300x2500	10000x3800x2500

注:本公司所有设备的水、气、电外接需用户自配
Note: All equipments supplied by my company are not include attached unit (water, air, electricity)



Full Automatic High-speed Stretch Film Making Machine (Automatic paper core load and unload system)

全自动多层共挤高速流延缠绕膜机组(自动换纸筒)

设备特点 Equipment Features

多层共挤高速流延缠绕膜机组,是根据国内外同类产品特点不断改进的一种机型。该机采用三条螺杆挤出,运行稳定、噪音小,采用人机界面控制,收卷采用微电脑可编程(PLC)控制器。它由挤出机组、牵引、修边、成品双工位自动换卷、电器等主要部件组成。

HLCPE high-speed stretch filmmaking machine with follow features: Threescrews, low noise, stable running, especially winding part is controlled by PLC program. The machine is equipped with extruder, traction part, edge trimming, winding and finished roll automatic changing etc.

适用材料 Applicable materials

本机组适用于LDPE与LLDPE等不同配方,生产塑料流延薄膜可达到一边粘的效果,广泛用于建筑材料、汽摩配件、筒膜、筒纸、五金配件等包装。

This machine uses LDPE and LLDPE to produce casting stretch film, which is widely used in packing area for building material, auto parts, hardware parts etc.

主要技术参数 Main Technical Parameters

型号	Model	HLCPE90/65/65-1500	HLCPE120/80/80-2000
螺杆直径	Screw diameter	Φ90mm/Φ65mm/Φ65mm	Φ120mm/Φ80mm/Φ80mm
长径比	L/D	33:1	33:1
制品宽度	Finished film width	1500MM(500*3rolls)	2000MM(500*4rolls)
产品厚度	Finished film thickness	0.01-0.05mm	0.01-0.05mm
机械设计线速	Max.Line Speed	250m/min	250m/min
最大挤出量	Max. Output	320kg/hr	400-600kg/hr
主电机功率	Main motor power	55-22-22kw	132-37-37kw
总功率	Total power	150kw	350kw
外形尺寸	Overall Dimension	14000×6500×4500mm	14000×6500×5000mm
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)	380/3/4/50(Volt/Ph/Line/Hz)

注:本公司所有设备的水、气、电外接需用户自配
Note: All equipments supplied by my company are not include attached unit (water, air, electricity)



Double-layer Stretch Film Making Machine (Casting Film Extruder)

双层流延膜机组(缠绕膜机组)



设备特点 Equipment Features

- 1、螺杆、料筒均采用3CrMoAlA合金钢，经氮化处理 and 精密加工而成。
- 2、冷却装置采用循环水冷却，冷却效果好，从而使薄膜的透明度佳。

- 1.Screw and cylinder are all made of 38CrMoAlA alloy and treated by nitrogen. It has an advantage of corrosion resistance and endurance etc.
- 2.The cooling device adopts cycle water cooling; provide the best transparent effect of the stretch film.

适用材料 Applicable materials

本机组适用于生产低密度聚乙烯(LDPE)或线性低密度聚乙烯(LLDPE)塑料流延薄膜。该机采用双螺杆，两个进料斗的原料使用不同的配方，生产的薄膜可达到一边粘的效果，广泛用于建筑材料、五金配件等包装。

This machine set is used for producing LDPE or LLDPE stretch film, If the machine adopts double screws, the two hoppers should use different type of material, one side of the extruded stretch film is adhesive and the other side is normal. It is widely used for packing architecture and hardware parts etc.

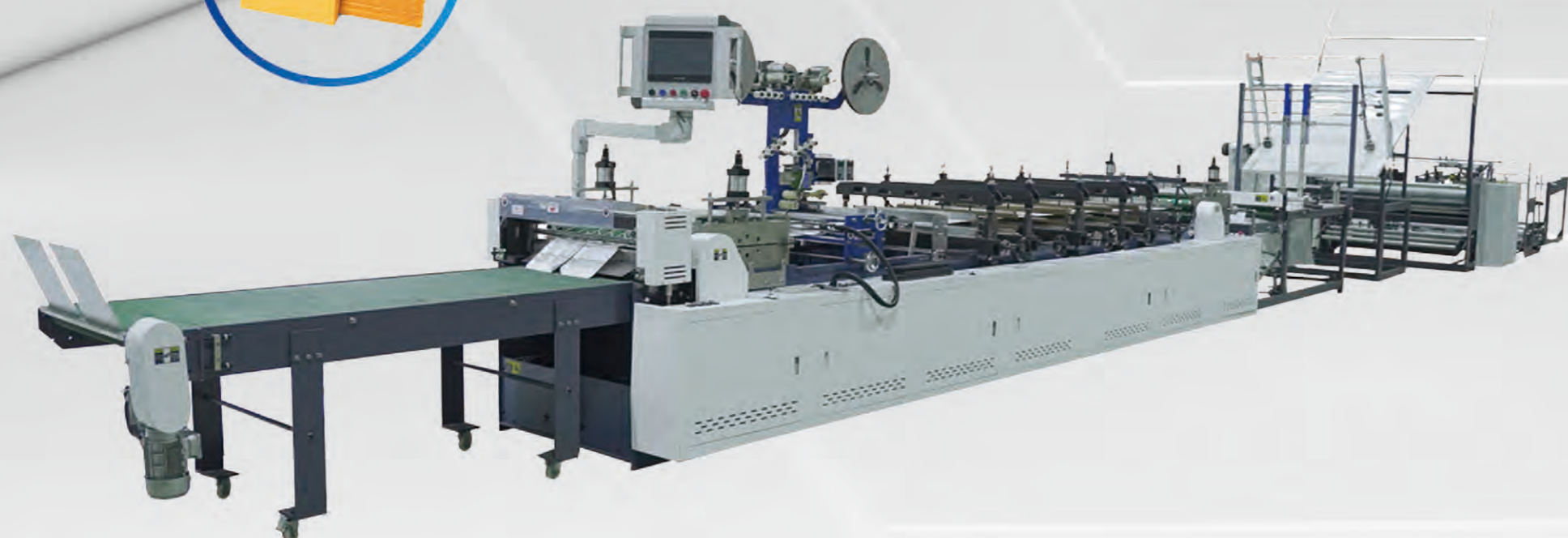
主要技术参数 Main Technical Parameters

型号	Model	HLCPE/80/60-1000A
螺杆直径	Screw diameter	Φ80mm/Φ60mm
螺杆长径比	L/D	33:1
制品宽度	Width of products	500-1000mm
产品厚度	Thickness	0.0 -0.05mm
机械设计线速	Max.Line Speed	80-100 m/min
最高产量	Max.Output	100-120kg/h
电机功率	Motor power	30kw/18.5kw
加热功率	Heating power	60kw
总功率	Total power	110kw
机器重量	Machine weight	5000kg
机器尺寸	Overall dimension	6000mmx3000mmx1900mm
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)

注:本公司所有设备的水、气、电外接需用户自配
Note: All equipments supplied by my company are not include attached unit (water, air, electricity)

Automatic Bubble Film Envelop Making Machine

全自动气泡膜信封袋制袋机



主要技术参数 Main Technical Parameters

型号	Model	800型	
适用材料	Suitable material	复合气泡膜, 热熔胶, 离型纸	Air bubble film(25-150g), tape
材料要求	Material requirements	PE共挤复合、珠光膜复合、铝薄复合	PE co-extruding and laminating film, pearlised film with laminated film, aluminium foil
最大放卷直径	Max. feeding diameter	气泡膜φ1500mm	bubble film φ1500mm
最大放卷宽度	Max. feeding width	气泡膜≤1500mm	bubble film ≤1500mm
最大袋子长度	Max. bag length	≤750mm(包含舌口)	≤750mm(including the tongue of bag)
最大袋子宽度	Max. bag width	≤800mm	≤800mm
制袋速度	speed of bag making	100-200m/min(单出) 200-400m/min(双出)	100-200m/min(Single line) 200-400m/min(Double line)
整机功率	Total power	26KW	26KW
工作电压	Voltage	3phase AC380V 50Hz	3phase AC380V 50Hz
机器尺寸	LxWxH	19x2.8x3.4m	19x2.8x3.4m

注:由于产品不断改进, 机器外形及参数如有更改, 恕不另行通知。同时可以为客户定制不同层次规格的机组。
Noter as the products are developing aay by day, the techical dota are subject to change without notice. Diiferent size model can be custom-made.

主要技术参数 Main Technical Parameters

型号	Model	1000型	
适用材料	Suitable material	复合气泡膜, 热熔胶, 离型纸	Air bubble film(25-150g), tape
材料要求	Material requirements	PE共挤复合、珠光膜复合、铝薄复合	PE co-extruding and laminating film, pearlised film with laminated film, aluminium foil
最大放卷直径	Max. feeding diameter	气泡膜φ1500mm	bubble film φ1500mm
最大放卷宽度	Max. feeding width	气泡膜≤1800mm	bubble film ≤1800mm
最大袋子长度	Max. bag length	≤950mm(包含舌口)	≤950mm(including the tongue of bag)
最大袋子宽度	Max. bag width	≤800mm	≤800mm
制袋速度	speed of bag making	80-160m/min(单出) 160-320m/min(双出)	80-160m/min(Single line) 160-320m/min(Double line)
整机功率	Total power	28KW	28KW
工作电压	Voltage	3phase AC380V 50Hz	3phase AC380V 50Hz
机器尺寸	LxWxH	19x3.0x3.4m	19x3.0x3.4m

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Automatic Plastic Thermoforming Machine (Plastic Cup Making Machine)

自动塑料热成型机(塑料制杯机)



设备特点 Equipment Features

本机组适用于生产一次性塑料容器。如可乐、茶杯、碗、花盆及其他塑料制品。采用塑料成型工艺技术，四柱工作平台，人机界面微电脑编程控制系统，送片-加热-拉伸-成型-切边一次性完成。可加工PP、PS、ABS和生物降解淀粉基材。产品质量高，用途广。

This machine is used to make disposable plastic vessels, such as tee cup, jelly cup, instant noodles bowl and other plastic products, etc. We adopt plastic thermoforming technology, HMI computer control system, to realize sheet feeding, heating, stretching, forming and side-cutting automatically. It can produce PP, PS and ABS etc.

主要技术参数 Main Technical Parameters

型号	Model	HL-680	HL-720
生产速度	Forming Speed	20-30 cycles/min	20-30 cycles/min
片材宽度	Sheet width	500-680mm	560-730mm
片材厚度	Sheet thickness	0.3-2.0mm	0.3-2.0mm
成型面积	Forming area	680x350mm	720x450mm
成型深度	Forming depth	120mm	135mm
主电机	Main motor power	7.5kw	15kw
加热功率	Heating power	86kw	123kw
使用气压	Working gas pressure	0.6-0.8mpa	0.6-0.8mpa
重量	Weight	4000kg	4500kg
尺寸	Dimension	3700x2000x2700mm	3700x2100x2700mm

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Double-layer Plastic Sheet Extruder

HLSP系列多层共挤塑料片材机组



设备特点 Equipment Features

多层共挤塑料片材机组是我公司在单层片材机组的基础上, 吸收和消化国内外先进技术设计制造的。本机适用于生产多层共挤聚丙烯(PP)、聚乙烯(PE)、聚苯乙烯(PS)等用于制作饮料杯、雪糕杯、酸奶杯、包装盒等包装容器的塑料片材。

Multi-layer Plastic Sheet Extruder is developed by taking the advanced technology from both home and abroad into consideration on the basis of the single-layer plastic sheet extruder it's applicable in producing multi-layer PP, PE and PS sheet, which are used to produce drinking cups, ice-cream cups, yogurt cups, packing boxes and so on plastic vessels.

主要技术参数 Main Technical Parameters

型号	Model	HLSP-105/80	HLSP-105/90
主机螺杆直径	Main machine screw diameter	Φ105mm	Φ105mm
副机螺杆直径	Minor machine screw diameter	Φ80mm	Φ90mm
三辊直径	Calender roller diameter	293mm	293mm
片材厚度	Sheet thickness	0.3-2mm	0.3-2mm
主机功率	Main machine power	45kw	45kw
副机功率	Minor machine power	30kw	30kw
产量	Output	170kg/hr	190kg/hr
功率	Power	116kw	120kw
外形尺寸	Dimension(LxWxH)	10500x4200x2700mm	10500x4200x2700mm
重量	Weight	8000kg	8200kg
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)	380/3/4/50(Volt/Ph/Line/Hz)

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Two Layers Co-extruding Rotary Die-head Film Blowing Machine Set

两层共挤旋转机头吹膜复合机组



主要技术参数 Main Technical Parameters

型号	Model	HL-45×3/FM1000	HL-50×3/FM1200	HL-55×3/FM1500	HL-60×3/FM2000	HL-65×3/FM2500
螺杆直径	Screw Diameter	Φ45mm	Φ50mm	Φ55mm	Φ60mm	Φ65mm
螺杆长径比	Screw Ratio	L/D30:1	L/D30:1	L/D30:1	L/D30:1	L/D30:1
螺杆转速	Screw Speed	15-120r/min	15-120r/min	15-120r/min	15-120r/min	15-120r/min
主电机功率	Main Motor Power	11kw × 3	15kw × 3	18.5kw × 3	22kw × 3	30kw × 3
挤出机产量	Extrusion Output	50-100kg/hr	50-120kg/hr	50-150kg/hr	50-180kg/hr	50-200kg/hr
模口规格	Range of Die	Φ200	Φ260	Φ350	Φ550	Φ600
薄膜厚度	Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.02-0.10mm	0.03-0.10mm	0.03-0.10mm
薄膜最大折径	Max.Folding Width of Film	1000mm	1200mm	1500mm	2000mm	2500mm
总功率	Total Power	76kw	88kw	102kw	130kw	156kw
外形尺寸	Overall Dimension(L×W×H)	6.6×4.1×5.8M	6.8×4.3×6.2M	7.0×4.8×6.8M	7.8×5.3×9.0M	8.6×6.2×10.5M
机器重量	Weight of Machine	4200kg	5300kg	6200kg	8600kg	10600kg

Mini Film Blown Machine

普通迷你吹膜机



主要技术参数 Main Technical Parameters

型号	Model	HLMN-600	HLMN-800
螺杆直径	Screw Diameter	Φ45mm	Φ55mm
螺杆长径比	Screw Ratio	L/D30:1	L/D30:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11kw	15kw
最大挤出量	Max. Extrusion Output	20-45kg/hr	30-55kg/hr
薄膜最大折径	Max.Folding Width of Film	Φ600mm	Φ800mm
薄膜厚度	Thickness of Film	0.008-0.10mm	0.008-0.10mm
总功率	Total Power	28kw	35kw
机器重量	Weight of Machine	2000kg	2500kg
外形尺寸	Overall Dimension(L×W×H)	2.7×1.8×3.8M	2.8×1.9×3.9M

Bubble Film Bag Making Machines

HLQB-800/1000型气泡膜制袋机



设备特点 Equipment Features

1. 制袋封线牢固，生产效率高
 2. 使用方便，调速灵活、平稳
 3. 可制齐口，错口边封袋，自动计数
1. Reliable sealing and high working efficiency.
 2. Convenient to use, easy to adjust and running stably.
 3. Various cuttings are available.

主要技术参数 Main Technical Parameters

型号	Model	HLQB-800	HLQB-1000
最大宽度	Max.width	750mm	950mm
最大长度	Max.length	800mm	800mm
生产能力	Capacity	20-120pcs/min	20-120pcs/min
功率	Power	3.2kw	4.0kw
重量	Weight	1500kg	2000kg
电源	Power supply	220/1/2/50(Volt/Ph/Line/Hz)	
外形尺寸	Overall Dimension (L×W×H)	4400x2800x1750mm	4500x3000x1950mm

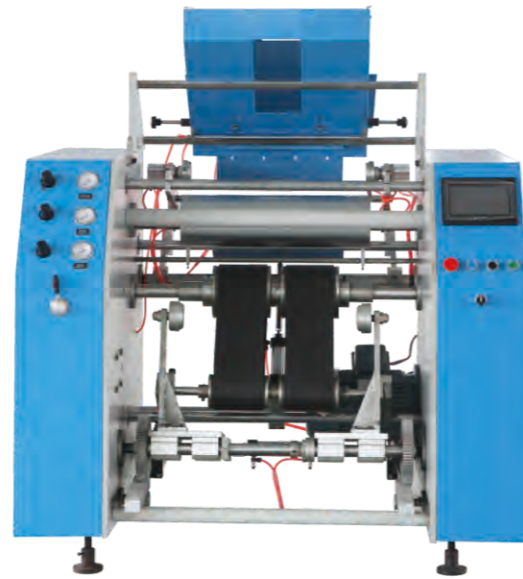
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Stretch Film Automatic Rewinding Machine

全自动复卷机

主要技术参数 Main Technical Parameters

型号	Model	HLARW-500
复膜宽	Rewinder Width	300—500mm
放卷膜直径	Mother Roll Diameter	<400mm
收卷膜直径	Finished Roll Diameter	<150mm
最高转速	Maximum Speed	1500rpm
工作速度	Working Speed	最快1000米/分 Max.1000 meters/min.
放卷型式	Unwinding Type	手动上卷 Mother Roll Manually Take Up,paper core size: 3"
收卷型式	Winding Type	摩擦卷取 Finished Roll friction winding,paper core size: 3" and 2"
机器尺寸	Machine Size	L1400mm×W1150mm×H1500mm
机器重量	Machine Weight	650kgs



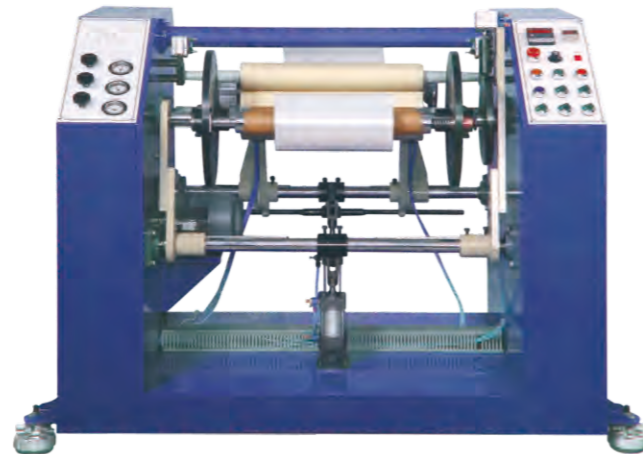
Semi-automatic Rewinder

半自动缠绕膜复卷机

主要技术参数 Main Technical Parameters

型号	Model	HLARS-500
原膜纸管	Mother roll paper core	Φ76.2mm
电压	Voltage	380V
功率	Power	2KW
速度	Speed	0-800m/min
气源	Air supply	0.4-0.6Mpa

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HLFS-60 Film Crusher

HLFS- 60型薄膜废料粉碎机

主要技术参数 Main Technical Parameters

型号	Model	HLFS-60
主机功率	Power	2.2kw
机器重量	Machine Weight	220kg
外形尺寸	Dimension	750mmx750mmx1250mm
线速度	Speed	0-80m/min



Screw Type Air Compressor

螺杆式空气压缩机

主要技术参数 Main Technical Parameters

公称容积流量	Nominal volume flow	3.0m ³ /min
额定排气压力	Rated discharge pressure	0.8Mpa
重量	Weight	770kg



Chiller

冷水机

主要技术参数 Main Technical Parameters

水冷式	Water-cooling				
型号	Model	HL-10F	HL-15F	HL-20F	HL-30F
制冷量	Refrigerating capacity	7.5	11.2	15	22.5
水箱容量	Water tank capacity	320	420	520	580

